

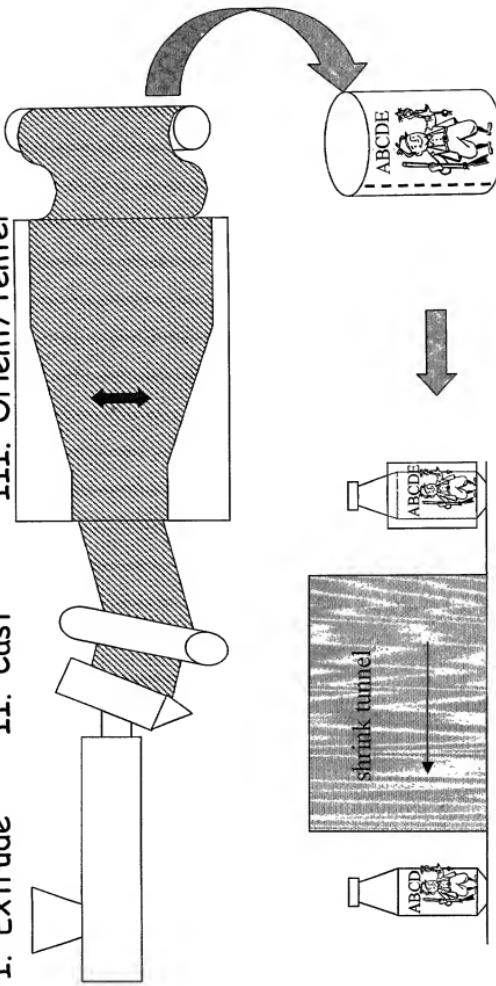
**Figure 1**

## **Traditional Shrink Film Process**

I. Extrude

II. Cast

III. Orient/Tenter



**V. Shrink Tunnel**

**IV. Print and Seam**

## Figure 2 Reverse In-Mold Shrink (RIM-Shrink) Film Process

III. Print and Seam

II. Cast

I. Extrude

